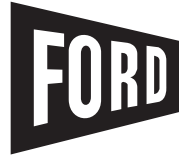
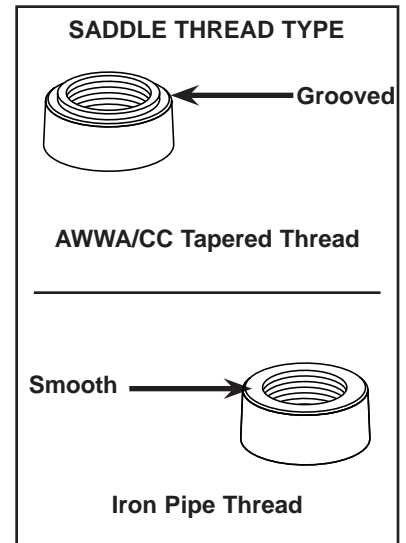


FS313, FS323, FS333 and FS343 SADDLE INSTRUCTIONS



Refer to the Ford website (<http://www.fordmeterbox.com>) for additional and most recent instructions and product information.

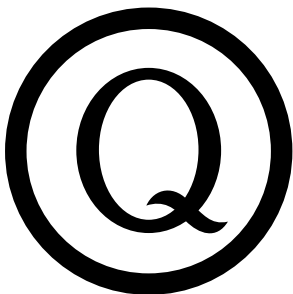
1. Check the outside diameter of the pipe and make certain your saddle is the proper size.
2. Clean the pipe surface thoroughly.
3. Examine the saddle gasket sealing surface and the clamping stud threads for cleanliness and/or damage.
4. Apply a water-based lubricant to the face of the gasket.
5. Mount saddle on pipe with outlet facing desired direction.
6. Tighten all nuts evenly and alternately to the recommended torque, keeping gaps even between sections and from side to side. 1/2" studs to 50 foot-pounds; 5/8" studs to 75 foot-pounds.
7. Proceed with the corporation stop installation and tap.
8. Retighten the nuts and check for leaks before backfilling.



The Ford Meter Box Co., Inc. 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167 <http://www.fordmeterbox.com>

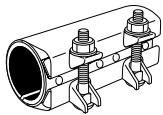
FORM # 91710-99

05/10 FMB

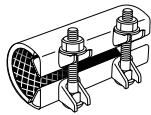


Quality Circle

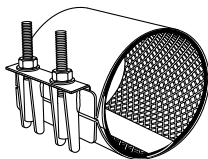
The assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.



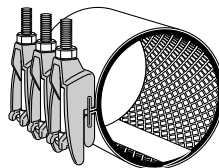
Wrap Clamp



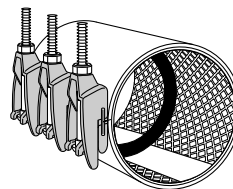
Snap Clamp



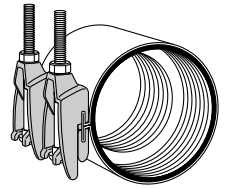
FS1



F1



FIBC



FCC



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05/10