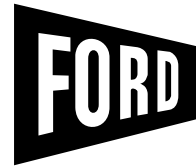
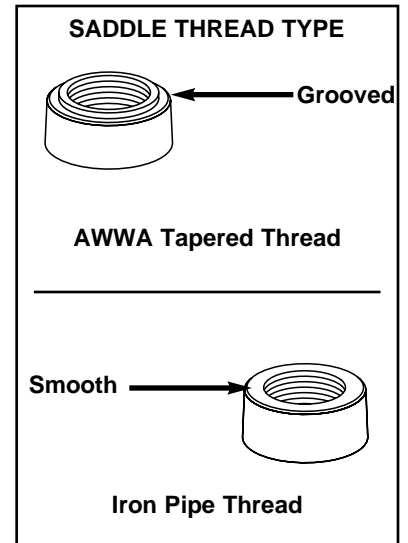


## FS303 SADDLE INSTRUCTIONS

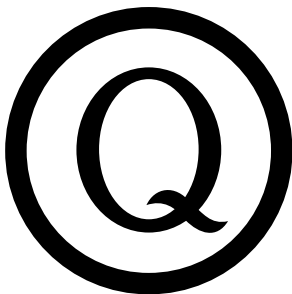


1. Check the outside diameter of the pipe and make certain you have the proper size saddle.
2. Clean the pipe surface thoroughly.
3. Examine the saddle gasket sealing surface and the bolt threads for cleanliness and/or damage.
4. Lubricate the face of the gasket.
5. Mount saddle on pipe with outlet facing desired direction.
6. Tighten bolts evenly and alternately.  
1/2" bolts to 50 foot pounds; 5/8" to 75 foot pounds.
7. Proceed with the corporation stop installation and tap.
8. Retighten the bolts and test for leaks before backfilling.




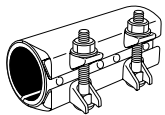
FORM # 91710-99

11/91 FMB

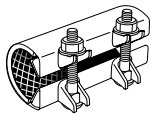


Quality Circle

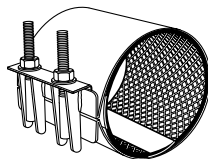
The  assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.



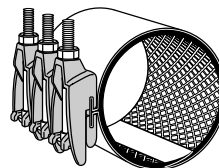
Wrap Clamp



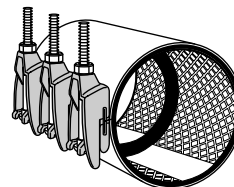
Snap Clamp



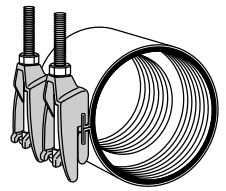
FS1



F1



FIBC



FCC



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