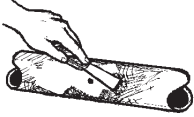


INSTALLATION PROCEDURE

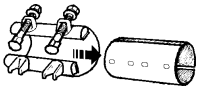
Ford Style FSC-R Wrap Clamps

PREPARATIONS:



1. Scrape the pipe to remove as much dirt and corrosion as possible so the surface is smooth.

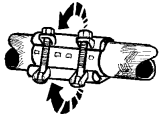
ASSEMBLY:



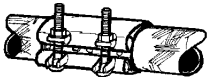
1. Back off nuts to ends of bolts, but **do not remove them**. Separate the clamp and remove gasket assembly.



2. Center gasket assembly over area in need of repair. Wrap Clamps should **never** be used as couplings.



3. Wrap the clamp over the gasket assembly with raised guides on the armour centered between the lug ends.



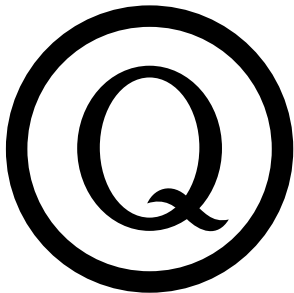
4. Tighten 3/8" bolts (clamp sizes 1/2" thru 1-1/2") to 25 Ft. Lbs. of torque, 7/16" bolts (clamp size 2" and larger) to 35 Ft Lbs. of torque.



The Ford Meter Box Co., Inc. 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167 <http://www.fordmeterbox.com>

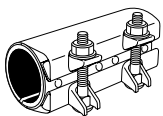
FORM # 91711-99

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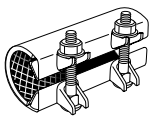


Quality Circle

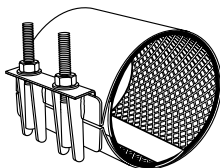
The **Q** assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.



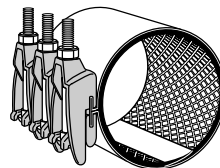
Wrap Clamp



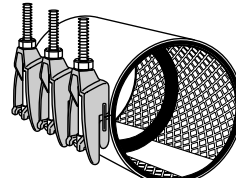
Snap Clamp



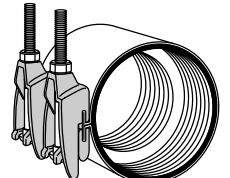
FS1



F1



FIBC



FCC



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