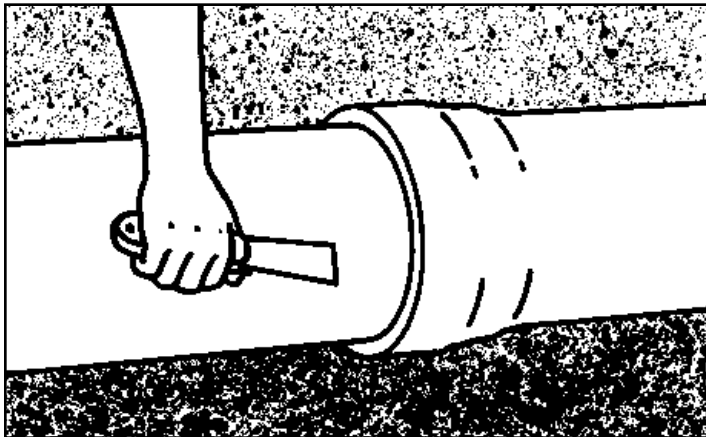
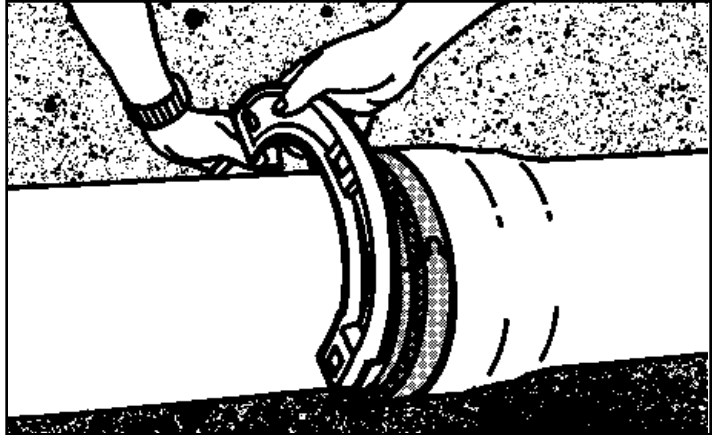


Installation Instructions For The Ford Style FBC Bell Joint Leak Clamp

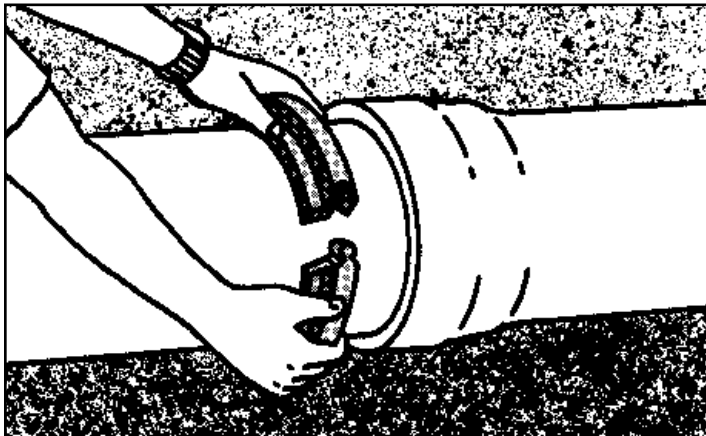
For use on caulked or gasketed iron pipe, C900 PVC, and Standard Steel Sized PVC.

Step 1. Check to ensure you have the proper size and style FBC bell joint leak clamp for your pipe. *(Clamps for C900 PVC and Iron Pipe bell joints are not interchangeable with standard PVC size clamps)*

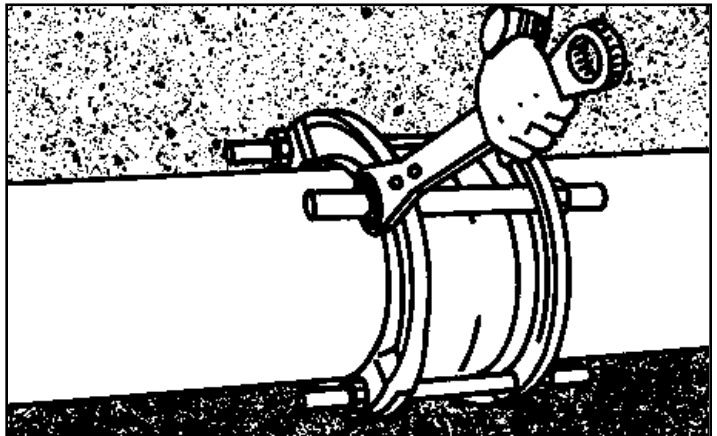


Step 2. Thoroughly clean the pipe surface around the bell and spigot joint. If repairing a caulked joint, make certain you have a smooth, flat surface for a proper water-tight seal.

Step 4. Interlock the ductile iron clamp ring sections on the spigot side and slide a threaded stud through the hole halfway to hold the sections together. Proceed in the same manner for each section until the clamp ring is complete. Interlock the ductile iron clamp ring section on the bell side and slide the threaded stud, attached to the spigot side clamp, through to the bell side clamp sections. Loosely assemble nuts on both ends of the stud. Continue to assemble the bell side clamp until it is complete.



Step 3. Install the gasket around the pipe and lock the ends together. The flat side of the gasket should be facing the bell. Discard the gasket extension piece if not required.



Step 5. Tighten the nuts evenly until the leak stops.

RECOMMENDED TORQUE RANGE (FT. LBS.)

NOM. PIPE SIZE	1/2" STUDS	5/8" BOLTS
2" - 4"	15-20	60-70
6" - 12"	25-30	60-70



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