

# INSTALLATION PROCEDURE

## Ford Style FSC Snap Clamps

### PREPARATION:

1. Scrape the pipe to remove as much dirt and corrosion as possible so the surface is smooth.

### INSTALLATION:

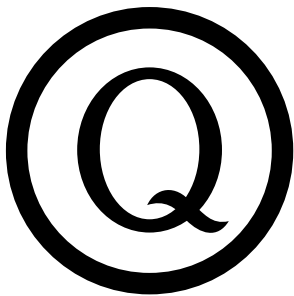
1. Back off the nuts to the ends of the bolts, but **do not remove them**. Separate the clamp.
2. Center the clamp gasket over the area that needs repaired. Make sure the clamp gasket extends well past the damaged area.
3. Relocate the bolt heads securely into their receiving lugs. Tighten  $\frac{3}{8}$ " bolts (Snap Clamp sizes  $\frac{1}{2}$ " thru  $1\frac{1}{2}$ " ) to 25 ft. lbs. of torque,  $\frac{7}{16}$ " bolts (Snap Clamp sizes 2" and up) to 35 ft. lbs. of torque.
4. Pressure test for leaks before backfilling.




**The Ford Meter Box Co., Inc.** 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443  
Telephone: 260-563-3171 FAX: 1-800-826-3487 Overseas FAX: 260-563-0167 <http://www.fordmeterbox.com>

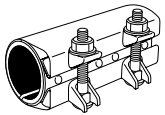
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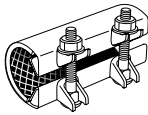


Quality Circle

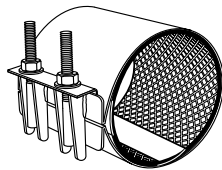
The  assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.



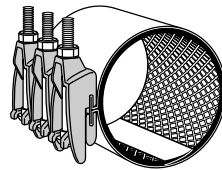
Wrap Clamp



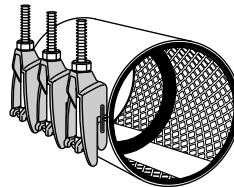
Snap Clamp



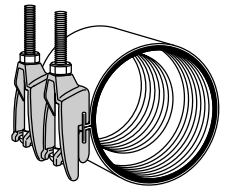
FS1



F1



FIBC



FCC



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