



LXI Products meet
ANSI/NSF Standard 61
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Ford Steel Tapping Sleeves

Ford Carbon Steel Tapping Sleeves, Styles FTS and FTSC (Epoxy Coated) with Removable Bolts and Outlet Seal Gasket Carbon Steel or Mechanical Joint Adapter Outlet

The Ford FTS Style Tapping Sleeve has a shop coat suitable for most field applied coatings, and is furnished with high strength low alloy steel bolts. Ford Steel Tapping Sleeves can be ordered with optional stainless steel bolts by adding "-SH" to the FTS catalog number. For maximum corrosion resistance the FTSC style has approximately 12 mils of fusion applied epoxy and stainless steel bolts.

To Order: Add flange size to the appropriate sleeve number. For example: A 4" Flange on 6" cast iron pipe would be FTS-716-4.

Option: Standard FTS with **stainless steel nuts and bolts:** add "-SH" to the catalog number. Example: FTS-716-4-SH.

NOM. PIPE SIZE	SLEEVE O.D. RANGE	SLEEVE NUMBER	EPOXY COATED SLEEVE	By	FLANGE SIZE CODE	OPTIONAL MECHANICAL JOINT OUTLET	APPROX. WT. LBS.	
4"	4.50-4.80	*FTS-480	*FTSC-480	X	4	-MJ	41	
6"	6.57-6.73	*FTS-673	*FTSC-673		X	4	-MJ	65
	6.83-7.16	FTS-716	FTSC-716	6		-MJ	72	
	7.20-7.60	FTS-760	FTSC-760			8	-MJ	73
8"	7.40-7.73	FTS-773	FTSC-773	X	4	-MJ	79	
	7.95-8.05	**FTS-805	**FTSC-805		6	-MJ	106	
	8.36-8.75	*FTS-875	*FTSC-875			8	-MJ	82
	8.73-9.12	FTS-912	FTSC-912			10	-MJ	87
10"	8.89-9.37	FTS-937	FTSC-937	X	4	-MJ	117	
	9.27-9.69	FTS-969	FTSC-969		6		153	
	9.95-10.10	**FTS-1010	**FTSC-1010		8		93	
	10.45-10.88	FTS-1088	FTSC-1088		10		98	
	11.03-11.47	FTS-1147	FTSC-1147		12		130	
12"	11.36-11.80	FTS-1180	FTSC-1180	X	4	-MJ	169	
	11.76-12.20	**FTS-1220	**FTSC-1220		6		216	
	12.42-12.88	FTS-1288	FTSC-1288		8		99	
	13.13-13.60	FTS-1360	FTSC-1360		10		105	
	13.60-14.09	FTS-1409	FTSC-1409		12		139	
14"-16"	14.10-14.58	FTS-1458	FTSC-1458	X	4	-MJ	178	
	14.59-15.08	FTS-1508	FTSC-1508		6		230	
	15.23-15.72	FTS-1572	FTSC-1572		8		114	
	15.73-16.22	FTS-1622	FTSC-1622		10		120	
	16.30-16.73	FTS-1673	FTSC-1673		12		159	
16"-18"	16.74-17.26	FTS-1726	FTSC-1726	X	4	-MJ	203	
	17.33-17.87	FTS-1787	FTSC-1787		6		256	
	17.88-18.43	FTS-1843	FTSC-1843		8		413	
	18.46-19.03	FTS-1903	FTSC-1903		10		122	
	18.87-19.45	FTS-1945	FTSC-1945		12		128	
18"-20"	19.41-20.01	FTS-2001	FTSC-2001	X	4	-MJ	170	
	19.88-20.48	FTS-2048	FTSC-2048		6		216	
	20.29-20.92	FTS-2092	FTSC-2092		8		273	
	20.93-21.57	FTS-2157	FTSC-2157		10		412	
	21.51-22.15	FTS-2215	FTSC-2215		12		133	
20"-24"	22.16-22.81	FTS-2281	FTSC-2281	X	4	-MJ	136	
	22.78-23.45	FTS-2345	FTSC-2345		6		180	
	23.46-24.16	FTS-2416	FTSC-2416		8		229	
	24.15-24.85	FTS-2485	FTSC-2485		10		299	
	24.82-25.52	FTS-2552	FTSC-2552		12		430	
24"				X	4	-MJ	149	
	25.71-26.41	FTS-2641	FTSC-2641		6		153	
	26.55-27.25	FTS-2725	FTSC-2725		8		212	
	27.26-27.96	FTS-2796	FTSC-2796		10		260	
	28.14-28.84	FTS-2884	FTSC-2884		12		323	
30"				X	4	-MJ	459	
	29.78-30.48	FTS-3048	FTSC-3048		6		162	
	30.48-31.18	FTS-3118	FTSC-3118		8		168	
	31.52-32.22	FTS-3222	FTSC-3222		10		222	
					12		283	
36" - 48"							350	
							550	
				Contact factory for information.				

Note: Use 1" undersize cutter for flanges 14" and larger. Oversized outlets are available by special request.

* These units for size on size taps may require a 1/2" under sized cutter.

** Size on size for this range not available.