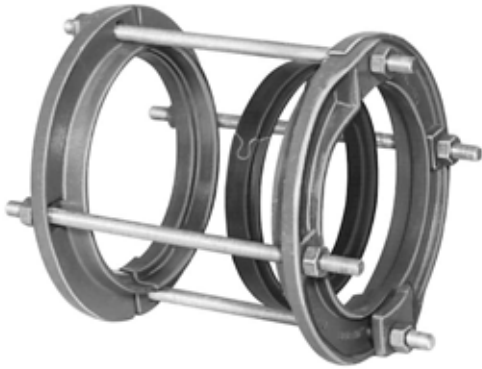


# Ford Bell Joint Leak Clamps

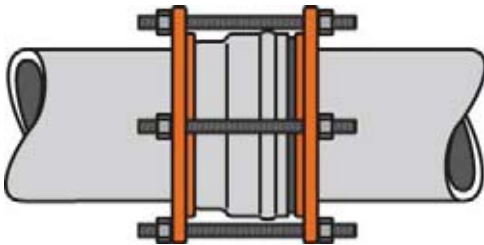
## Style FBC

### For Standard Steel Size PVC, Iron Pipe or \*C900 PVC



Ford Bell Joint Leak Clamps provide an easy and economical way of repairing leaking bell joints on PVC or iron pipe without recaulking or cutting out the joint. Two different listings of clamps are shown below, one for standard steel size PVC and the other for iron pipe or \*C900 PVC.

Ford Bell Joint Leak Clamps are easy to install. The clamp for cast iron pipe features an adjustable Buna-N gasket, field adaptable to fit either the older style pit cast iron or the new style spun cast iron. This versatile gasket contains a removable "keyed" insert that eliminates cutting or gluing to fit the new style spun cast iron.



### Specifications:

- Body:** Ductile Iron ASTM A536.
- Gasket:** SBR rubber or Buna-N rubber per ASTM D2000.
- Bolts and Nuts:** Low alloy ASTM A242 and AWWA C111 or A307 Steel with Di-Chromate Seal.  
Optional: Blue Fluorocarbon Coated Nuts and Bolts - add "-BBN" to Catalog Number.

## Ford Bell Joint Leak Clamps for Ductile Iron and Cast Iron Pipe (Buna-N Gasket)

NOM. PIPE SIZE	O.D. RANGE	CATALOG NUMBER	APPROX. WT. LBS.	NO. OF BOLTS	CAT. NO. FOR GASKET ONLY
4"	4.80-5.00	FBC-500	16	4	GBC-500
6"	6.90-7.10	FBC-710	19	4	GBC-710
8"	9.05-9.30	FBC-930	21	4	GBC-930
10"	11.10-11.40	FBC-1140	27	6	GBC-1140
12"	13.20-13.50	FBC-1350	31	6	GBC-1350

\*For use on C900 PVC, add "-C900" to the end of the catalog number. Example: FBC-500-C900. This option will include longer bolts to accommodate a C900 PVC pipe bell. Note that the bolt thread length with this option is too short to accommodate an iron pipe bell.

## For PVC, Standard Steel Size SDR-26 and SDR-21 (SBR Gasket)

NOM. PIPE SIZE	O.D. RANGE	CATALOG NUMBER	APPROX. WT. LBS.	NO. OF BOLTS	CAT. NO. FOR GASKET ONLY
2"	2.38	FBC-238	5	2	-
2-1/2"	2.88	FBC-288	5	2	-
3"	3.50	FBC-350	5	2	-
4"	4.50	FBC-450	13	4	GBC-450
6"	6.63	FBC-663	14	4	GBC-663
8"	8.63	FBC-863	18	4	GBC-863
10"	10.75	FBC-1075	24	6	GBC-1075
12"	12.75	FBC-1275	28	6	GBC-1275

## Ford Bolt Extension Kit

The Ford Bell Joint Leak Clamp requires extra long bolts to repair Certainteed PVC pipe. Bolt Extension Kits are available and may be ordered from the table at right.

KIT CATALOG NUMBER	SIZE	QUANTITY PER KIT	FOR USE ON
BEK-1-4	1/2"	4	FBC-450 FBC-663 FBC-863
BEK-1-6	1/2"	6	FBC-1075 FBC-1275
BEK-2-4	5/8"	4	FBC-930
BEK-2-6	5/8"	6	FBC-1140 FBC-1350